

CIGARETTE SPECIFICATION.

LOUISVILLE

MARLBORO LIGHTS 83MM MENTHOLATED FOIL FTB

BRAND CODE - 1590 (STD) (MF)

EFFECTIVE DATE: 08/03/92

STANDARD PRODUCTION

MENTHOLATED FOIL

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	10.0	MG/CIGT	9.5	-	10.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	56.0	MM	FIELD MENTHOL	:	.50	MG/CIGT	.45	-	.55
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	31.000	MM							
TOTAL R.T.D.	:	4.50	IN. H2O	FRESH MENTHOL	:	.60	MG/CIGT	.55	-	.65
DILUTION TARGET	:	25.0 +/-	5.0 %							

TIPPING PAPER : 62MM X 3500M WHI TGRNL PPT KC 236M2 12-888-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A
: FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: AJAX 3654-N PVA 61-016-A
: NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FTB
TROPICAL FILLER-PACK OV: A1580 - 12.00% MARLBORO LIGHTS MENTHOLATED FOIL FTB - TROPICAL

CIGARETTE PAPER : 27.25MM X 6700M 46CU/2.0% (KC611/EC511) 10-706-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

MENTHOLATED FOIL : 16-009-T 114MM 19# ALU/OLL SLIP TREATGR.0MG/155MM

REASON FOR CHANGE : CIGT PAPER CITRATE ADDITIVE % CHGD FROM 46CU/0.6%
: (10-705-A) TO 46CU/2.0% (10-706-A) TO DECREASE TAR
: DELIVERY. TPG ADHESIVES UPDATED TO CURRENT STATUS.
: NO WEIGHT CHANGE. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : C. L. VEALEY
PREPARATION DATE : 7/23/92

PRINTING DATE : 7/24/92
PRINTING TIME : 7:09:51

APPROVED BY: *E. L. Watts gse*

SUPERCEDS SPECIFICATION DATED: 2/10/92

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